บริษัท ไทยไวร์โพรดัคท์ จำกัด (มหาชน) - THAI WIRE PRODUCTS PLC

ลวดเหล็กดึงแข็ง

JIS G 3521:2018_HARD DRAWN STEEL WIRE

Diameter (mm)			Tensile strength (N/mm2)			
Nominal	**Tolerance**	***Out of roundness***	**SW-A**	**SW-B**	**SW-C**	**Number of twists**
2.00	± 0.030	≤ 0.030	1270 - 1470	1470 - 1720	1720 - 1960	≥ 20
2.3			1230 - 1420	1420 - 1670	1670 - 1910	≥ 15
2.6	± 0.040	*≤ 0.040*	1230 - 1420	1420 - 1670	1670 - 1910	≥ 15
2.9			1180 - 1370	1370 - 1620	1620 - 1860	≥ 15
3.2			1180 - 1370	1370 - 1570	1570 - 1810	≥ 15
3.5			1180 - 1370	1370 - 1570	1570 - 1770	≥ 15
4.00			1180 - 1370	1370 - 1570	1570 - 1770	≥ 10
4.5	± 0.050	*≤ 0.050*	1130 - 1320	1320 - 1520	1520 - 1720	≥ 10
5.00			1130 - 1320	1320 - 1520	1520 - 1720	≥ 10
5.5			1080 - 1270	1270 - 1470	1470 - 1670	≥ 10
6.00			1030 - 1230	1230 - 1420	1420 - 1620	≥ 10
6.5	± 0.060	*≤ 0.060*	1030 - 1230	1230 - 1420	1420 - 1620	-
7.00			980 - 1180	1180 - 1370	1370 - 1570	-
8.00			980 - 1180	1180 - 1370	1370 - 1570	-
9.00	± 0.070	*≤ 0.070*	930 - 1130	1130 - 1320	1320 - 1520	-
10.0			930 - 1130	1130 - 1320	1320 - 1520	-